

540

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	22240
<b>Description:</b> Crossbolt Spacer	<b>Part Number:</b>	D2743
<b>Dwg:</b> D2743 Rev. B	<b>Qty:</b>	200 Z19
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	sl	05/09/09	200
2	MC	Machine as per Folio FA202 and Dwg D2743 Material: 6061-T6 (WW-T-700/6) Ø0.625 » x 0.065" wall (M6061T6T0.625W.065) <b>Identify for D2743</b> Batch: 118530	ml	05/10/25	219
3	QC2	Inspect parts as they come off the machine <b>Identify as D2743</b>	ml	05/10/25	219
4	QC8	Second check	En	05/10/25	219
5	ST	Identify and Stock	PO	05/10/26	219 C2
6	AC	Cost / part: .92	SAC	05/10/27	219
7	DC	Close W/O .83 Inspect Level 21	DP	05/10/27	219

Rev	Date	Change	Revised By	Approved
A	98.09.10	New issue	DS/CP	
B	99.01.04	Drawing to Rev. B	DM	
C	99.11.02	Re-format, Outside contract	EC	
D	02.03.07	Now made in house	NG	
E	05.04.13	Reformat; removed tumble and deburr step	KJ/JLM	

RELEASED  
05.04.14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: 19 Date: 03/10/27

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

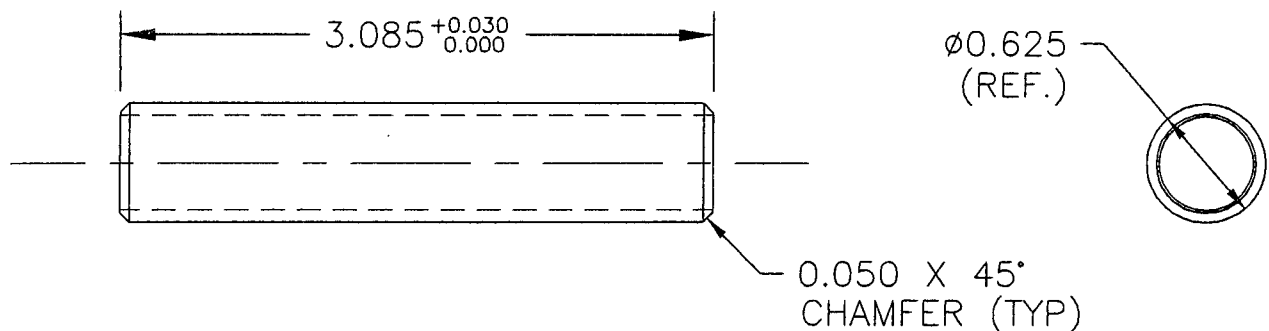




DESIGN <i>[Signature]</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>KE</i>	DRAWING NO. D2743	REV. B SHEET 1 OF 1
DATE 98.12.08		TITLE CROSS BOLT SPACER	SCALE 1:1
A	98.04.16	NEW ISSUE	
B	98.12.08	3.085 WAS 3.060	

SHOP COPY  
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UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 24240

RELEASED  
98.2.16 DS



MATERIAL: 6061-T6 (WW-T-700/6) 0.625 DIA. X 0.065 WALL  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Sep 08, 2005  
12:53 pm

Work Order No	: 0024240	Department Code:	
Project Name	: D2743	Burden Flags	: NNNNNNNN
Project For	: WK540	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: D2743	Invoice Number	:
Description	: Crossbolt Spacer	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 200	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 09-08-05		
Est Finish Date	: 10-05-05	Est Mark Up	: 0.000%
Act Finish Date	:	Actual Mark Up	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
=====	=====	=====	=====	=====	=====
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====	=====	=====	=====		
Burden	: 0.00	0.00	0.00		
=====	=====	=====	=====		
Total Cost	: 0.00	0.00	0.00		
Mark up	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00